

## ABSTRACT

An improved method for aligning a plurality of optical elements in an optical device, includes: placing at least one optical element in a beam path; fixing the optical element in place without substantially compensating for errors in optical alignment; placing at least a one optical alignment element (OAE) in the beam path; and aligning the beam path to a desired beam path by adjusting the OAE. The alignment of the beam path substantially compensates for cumulative alignment errors in the beam path. The method increases the ease of manufacturing of optical devices and lowers the cost of manufacturing. The tolerances of the placement of optical elements are increased, and the optical element does not need special features for alignment.

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